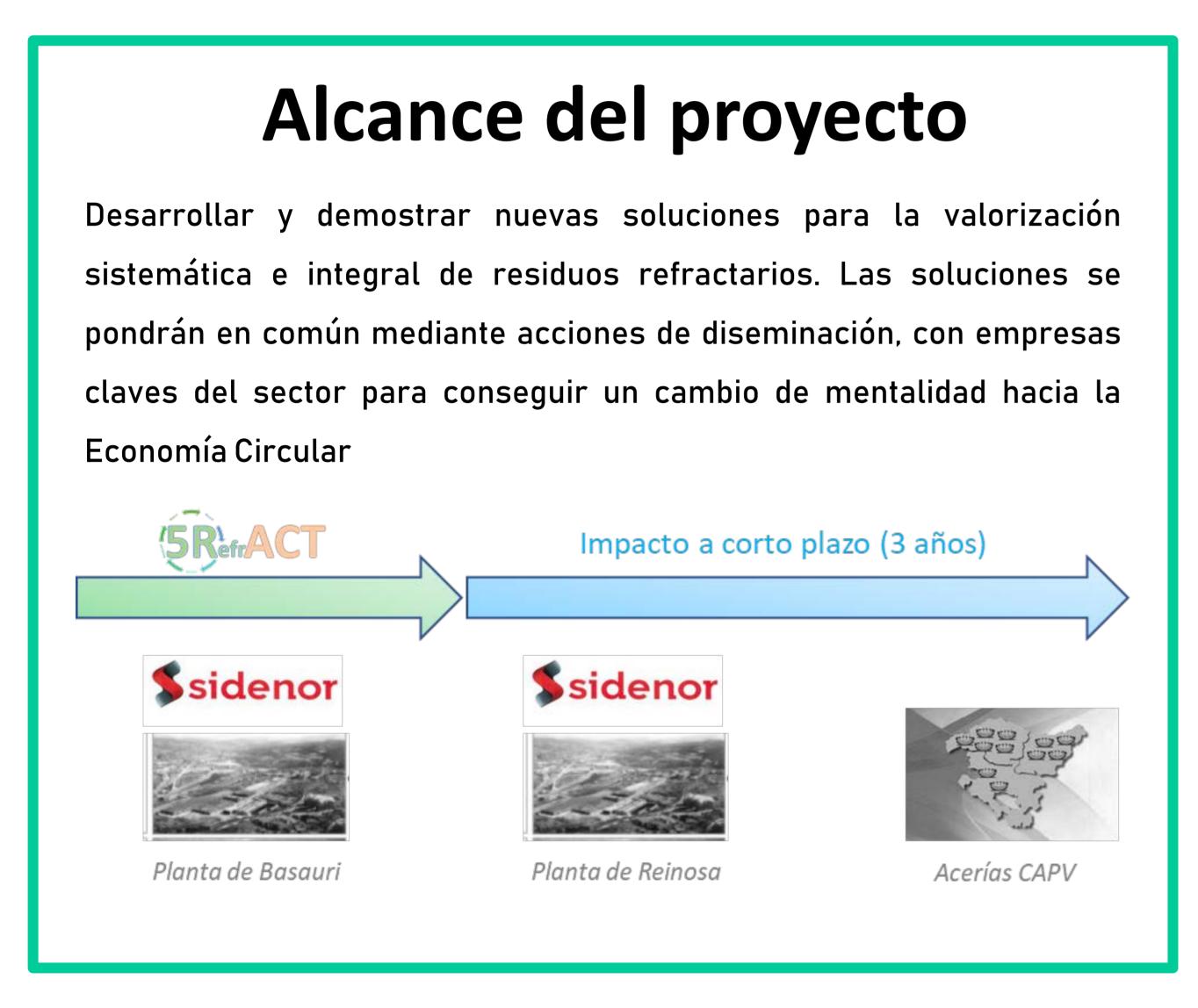
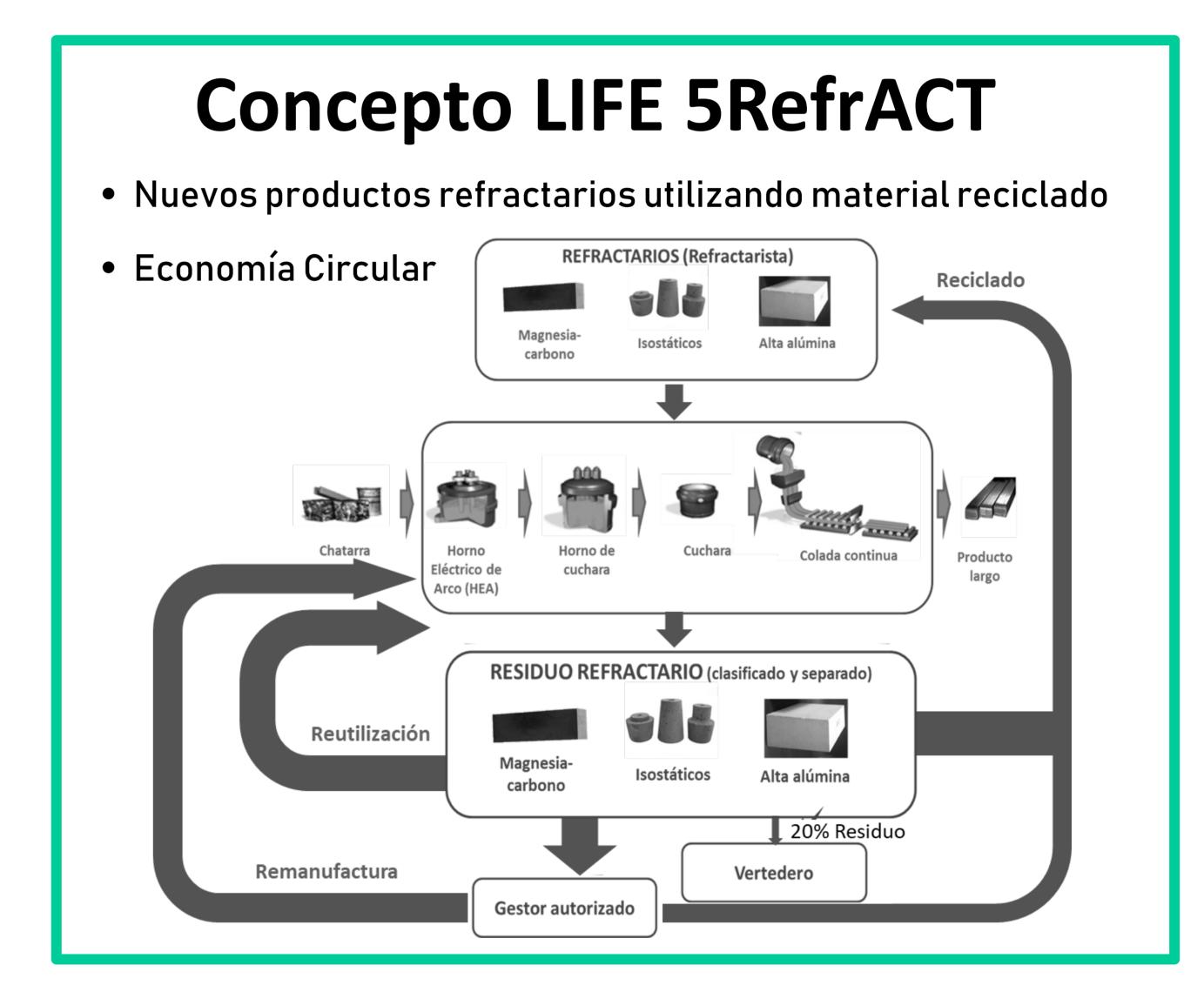


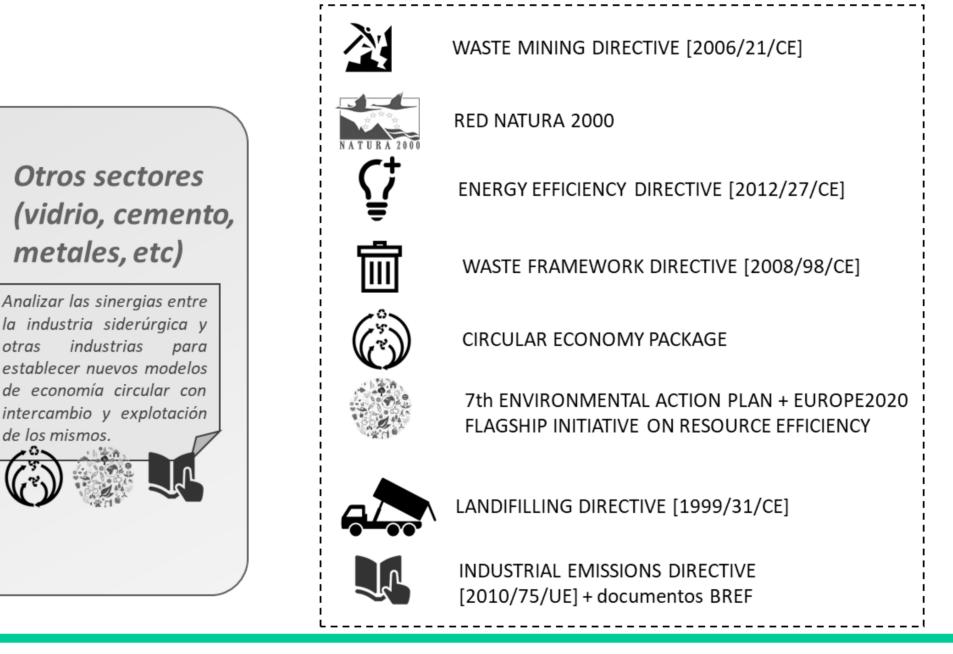
SYSTEMATIC AND INTEGRAL VALORIZATION OF REFRACTORIES **UNDER THE "5R" APPROACH**











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